



# Automatic blown pre stretched film



- Coextruded stretch film.
- •3 layers blown process,
- ·Adhesion on the outside,
- Compatible with all automatic machines,
- Folded and oscillate-wound edge













# Description

The PES A film is an easy-use product, already stretched requiring little stretching effort during its application and providing good load stabilization.

This film has folded and oscillate-wound edge, giving it a high resistance in both directions as well as a better winding. This product can be used on wrappers with a simple mechanical brake.

The PES A film reduces film consumption by 50% and the same proportion of waste involved.

#### Size

•Standard thickness: 7 and 8µm ·Standard length: 3000m

## **Packaging**

Pallets 800x1200x1200mm of 30 rolls (2 layers of 15 rolls).

#### Standard colors

Opaque (for other colors please contact us)













# Size properties

	SPECIFICATIONS	METHODE D'ESSAI
Close width (7µm)	390 ± 10 mm	ISO 4592
Close width (8µm)	430 ± 10 mm	ISO 4592
Nominale thickness	7µm ± 8%	ISO 4591
Spot thickness	7µm ± 30%	ISO 4593
Nominale thickness	8µm ± 8%	ISO 4591
Spot thickness	8µm ± 30%	ISO 4593

### Mechanical properties

·	SPECIFICATIONS		TEST METHOD
	7µm	8µm	TEST METHOD
Tensile strength at yield (MPa) (Elastic limit) - machine direction - transverse direction	≥ 100 ≥ 18	≥ 100 ≥ 18	ISO 527-3 ASTM D882
Elongation at break (%) - machine direction - transverse direction	≥ 50 ≥ 650	≥ 70 ≥ 650	ISO 527-3 ASTM D882
Dart impact test (g)	≥ 50	≥ 60	ISO 7765 ASTM D1709
Tearing resistance (cN) - machine direction - transverse direction	≥ 120 ≥ 280	≥ 140 ≥ 300	ISO 6383/2 ASTM DI922
Coextrusion of polyethylene and ethylene copolymera Grade (g/10min) Density (g/10min)	1,0 ± 0,3 0,920 ± 0,00		ISO 1133 0,005 ISO 1183

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